

Date: Wednesday, 5/31/2006 7:35:43 AM
 User: Kim Johnston

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	MIRROR ARM
Job Number :	27279		
Estimate Number :	10335		
P.O. Number :	N/A	Part Number :	D2010104
This Issue :	5/31/2006	S.O. No. :	N/A
Prsht Rev. :	NC	Drawing Number :	D2010 REV. C2
First Issue :	N/A	Project Number :	N/A
Previous Run :	25641	Drawing Revision :	C2
Written By :	<i>[Signature]</i>	Material :	N/A
Checked & Approved By :	<i>[Signature]</i>	Due Date :	6/10/2006
Comment :	Est A 04.02.17 New issue KJ/JLM	Qty:	10
		Um:	Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M304TR0500W035	304 RD Tube .500 x .035W
Comment: Qty.: 1.5750 f(s)/Unit Total : 9.4500 f(s) Material: 304/316 SS tubing 0.500" Dia. x 0.035" wall (M304TR0500W035) Batch No: <i>M100928</i> <i>FF 06-06-07</i> 10		
2.0	BRAKE NC	NC BRAKE
Comment: BRAKE NC Punch per Dwg. D2010-104 and Spec Control Dwg D2727 Identify as D2010-104 <i>FF 06-06-07</i> 10		
3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
Comment: SMALL & MEDIUM FAB RESOURCE 1 1- Bend as per Dwg D2010 using bending Jig D2010-104T2 2- Deburr <i>FF 06-06-7</i> 10		
4.0	D2057	Plug
Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s) Plug <i>B21675</i> <i>FF 06.06.12</i> 10		
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
Comment: SMALL & MEDIUM FAB RESOURCE 1 Install D2057 plug as per Dwg D2010 <i>FF 06.06.13</i> 10		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: RD Date: 06/06/27

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

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Drawing Name: MIRROR ARM

Job Number: 27279

Part Number: D2010104

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



06-06-13

(10)

Comment: INSPECT WORK TO CURRENT STEP

7.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3

06-06-26

(10)

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT

06/06/26

(10)

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *ST203*

06/06/26

(10)

10.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

06/06/27

(10)

Job Completion



U 06-06-26

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

[illegible]

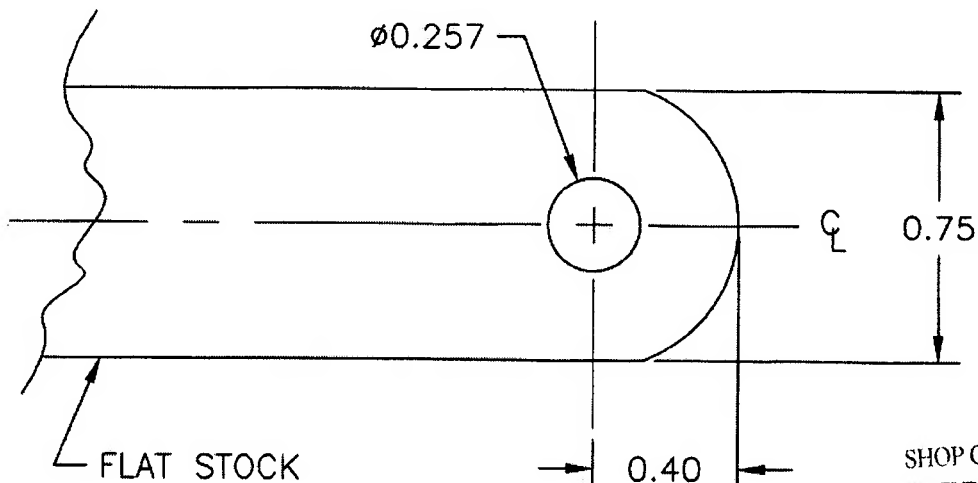
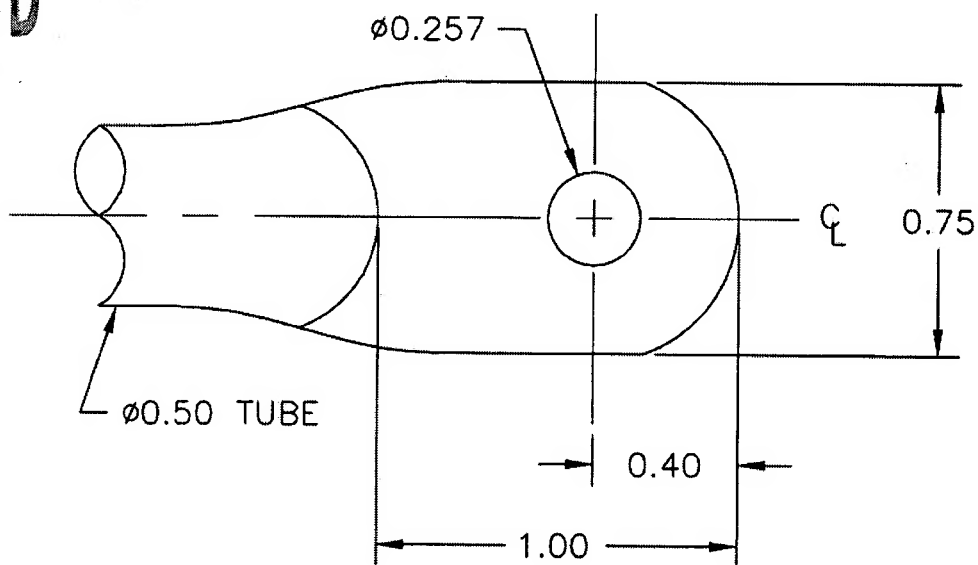
NO. 27278 WORK ORDER



DESIGN KE	DRAWN BY KE	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED my	APPROVED CA	DRAWING NO. D2727	REV. A SHEET 1 OF 1
DATE 97.11.24		TITLE PUNCH DT8012 SPEC CONTROL	SCALE 2:1
A	97.11.24	NEW ISSUE	
A1	#CP 01.12.20	ADD TOLERANCE NOTE	

SPECIFICATION CONTROL DRAWING
FOR PUNCH DT8012

RELEASED
98/03/06 KE



NOTE: TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.



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